







as soon as the development of science and technology permitted it, refrigeration has been used for food preservation.

From the middle of XIXth to the middle of XXth First industrial developments Artificial water ice



An exponential development during the 1930's (thanks to the discovery of CFC)



ICR 2015 – 16-18 August 2015, Yokohama, Japan





# The food cold chain today ...

## > Domestic refrigeration

Over 1 billion household appliances

# Food distribution

350 000 supermarkets 20 000 supermarkets

33 millions of refrigerated display cabinets

Probably over 2 million traditional trade offices and over 6 million catering establishments.

### Storage

Over 300 million  $m^3$  of controlled temperature warehouses

### > <u>Transport</u>

1,2 millions controlled temperature vehicles 550 thousand refrigerated sea freight container 80 thousand refrigerated rail cars

900 refeers

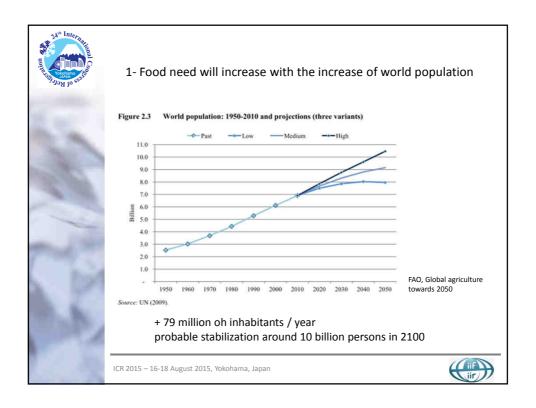






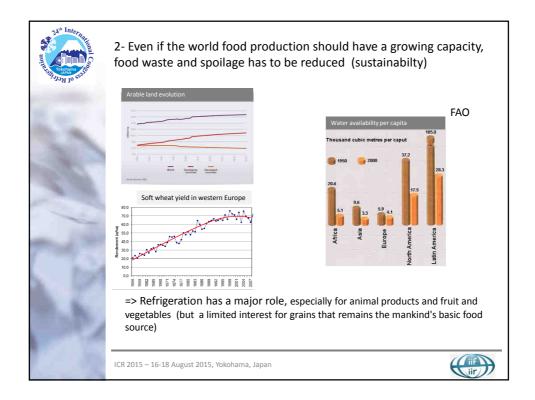








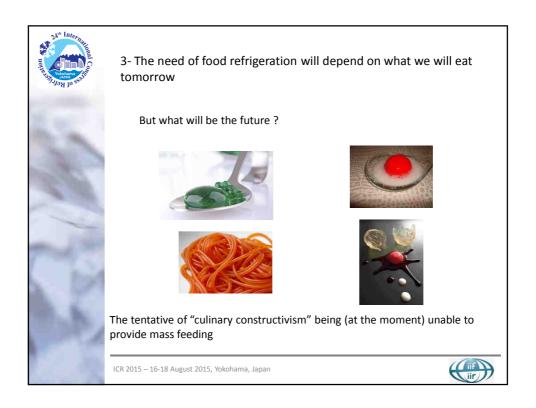










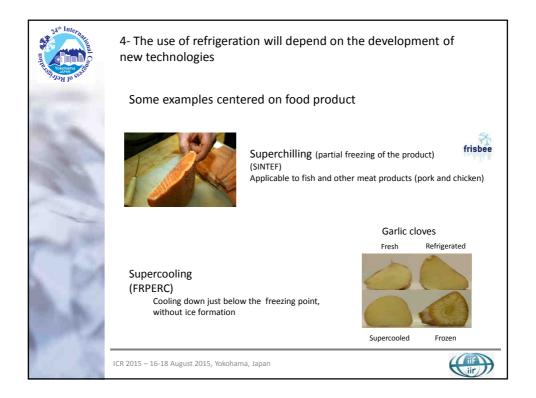


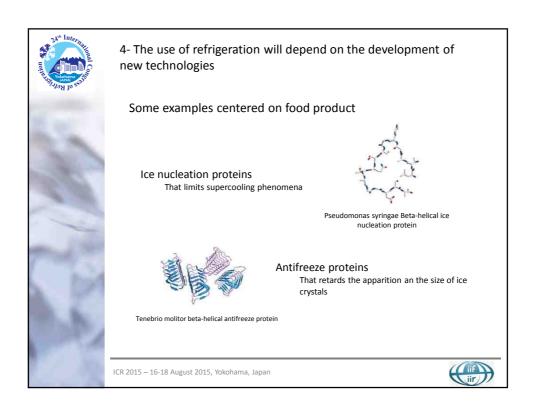




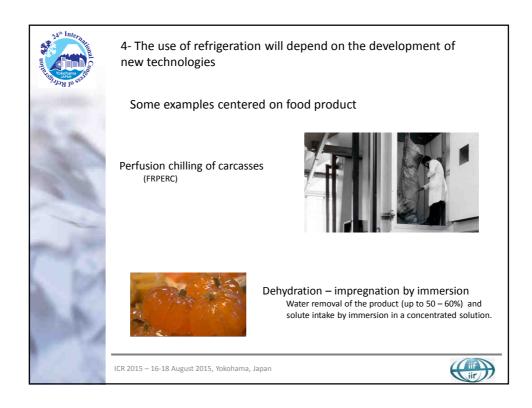


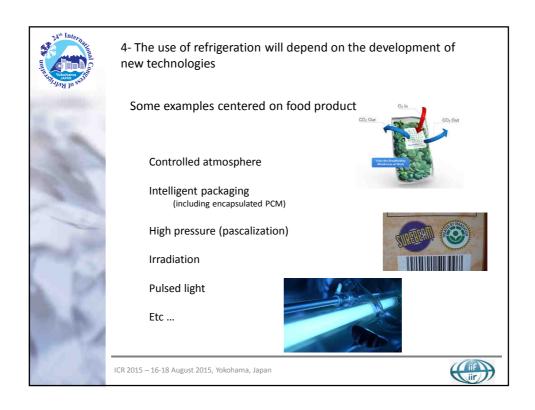




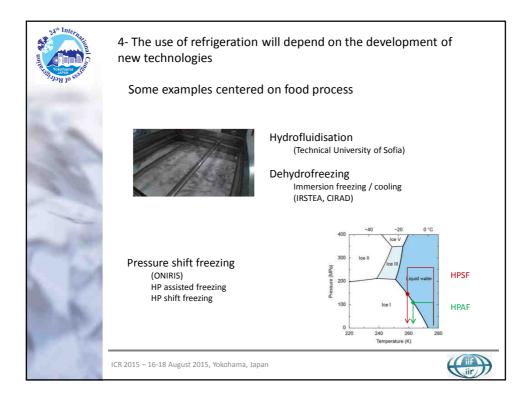


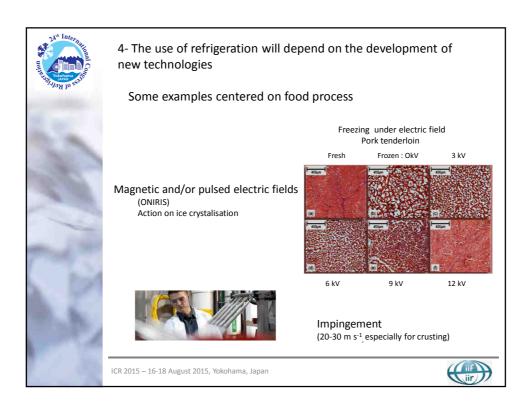
















Two major questions about these (interesting) new developments :

- What will be their future (acceptability, costs, sustainability, ...?)
- Could they be used for mass feeding of worldwide population?

See conclusion of short course

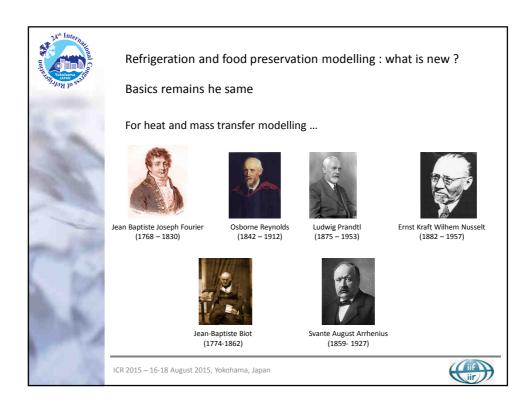




An exemplary research project : the frisbee EU project

http://www.frisbee-project.eu/fr/deliverables.html















Refrigeration and food preservation modelling: what is new?

To face the complexity and the computational time required, a present trend is to "reduce" the complexity of the model in order to use them in process management, design and control. (input parameters of the model being calibrated with experimental data and/or outputs of complex modeling)

#### Typical examples:

(non exhaustive list)

#### Simplified modelling:

Similarity Thermic - electric, for flows

Basic first order differential equation with delay time for temperature profiles Arrhenius-like equation for coupling temperature and quality evolution Cardinal modeling for microbial growth and destruction

### Exploitation of simplified models :

Optimization based on quadratic functions Monte-Carlo simulation Genetic algorithms

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A typical example



## Frisbee QEEAT tool

Quality, Energy and Environmental Assessment Tool

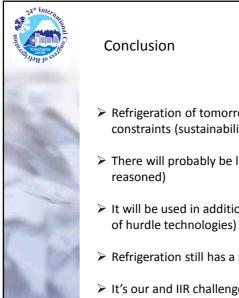
Coupling cold chain modeling with food quality evolution (incl. previsional microbiology), energy use and TEWI

Downloadable on Frisbee website









- ➤ Refrigeration of tomorrow will have to take into account new constraints (sustainability)
- > There will probably be less refrigeration (but more targeted and
- ➤ It will be used in addition of other preservation principles (notion
- > Refrigeration still has a nice future
- ➤ It's our and IIR challenge for the forthcoming years





